

# out of the **B** **X**

## **MXDB Assembly Guide**

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Last Revised 4/27/19

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# Procedure

## Step 1: Break Apart Headers

Break apart the three 40-pin headers

From header 1: 5x 8-pin headers

From header 2: 1x 8-pin headers, 2x 5-pin headers, 1x 3-pin headers, and 3x 2-pin headers

From header 3: 2x 20-pin headers

## Step 2: USB Connector

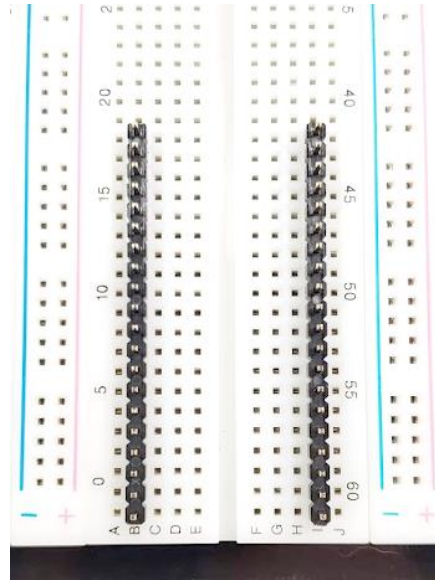
Solder the USB Connector to the MXDB



## Step 3: MXDB Breadboard Connections

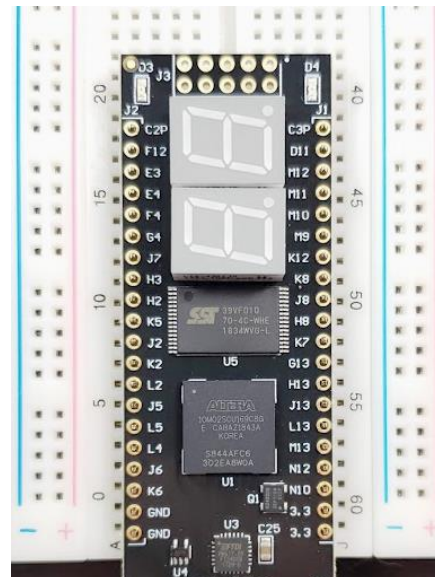
### Step 3.1: Insert Pins into Breadboard

Insert the 20-pin headers as displayed. The long side of the headers will be inserted into the breadboard.



### Step 3.2: Solder Pins

Lay the MXDB on the pins in the breadboard and solder.

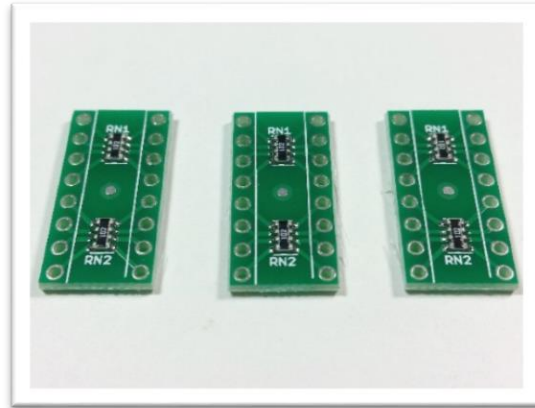
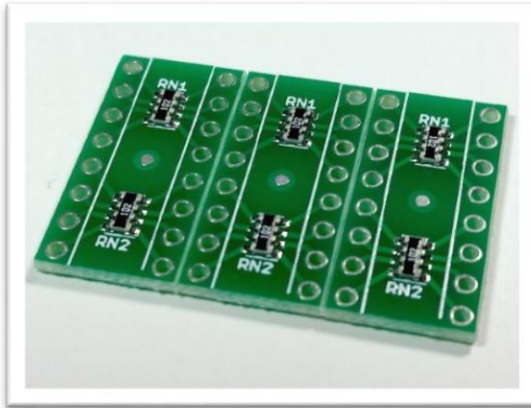




## Step 6: DIP Resistors

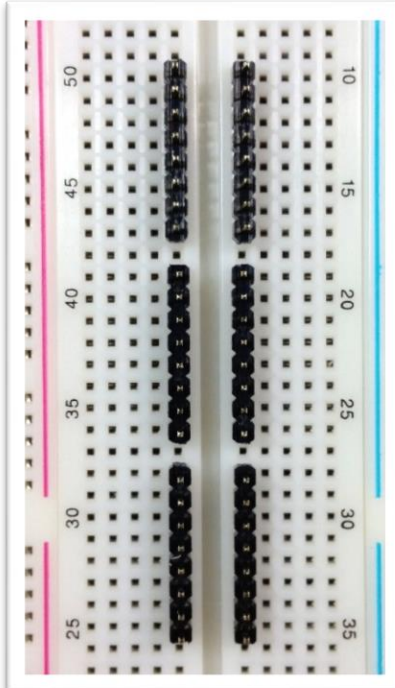
### Step 6.1: Break Apart Array

Break apart the DIP resistor boards from the array.



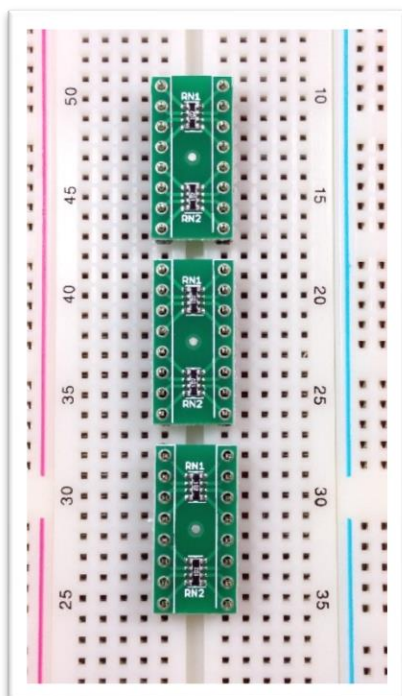
### Step 6.2: Insert Pins into Breadboard

Place the 8-pin headers into the breadboard as displayed.



## Step 6.3: Solder Pins

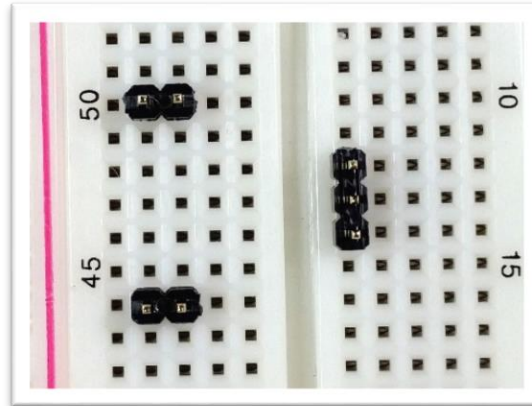
Place the DIP resistor boards onto the headers and solder.



## Step 7: Toggle Switch

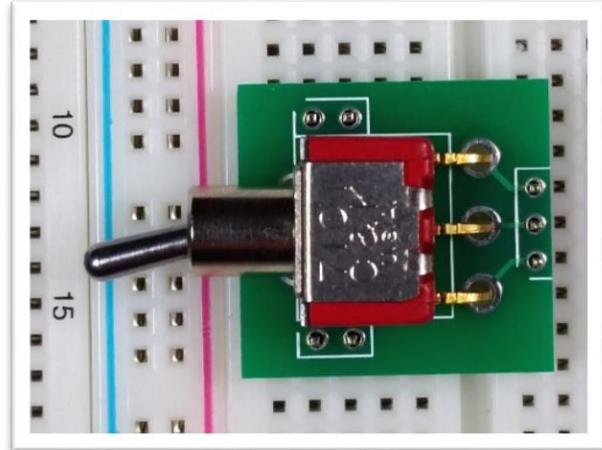
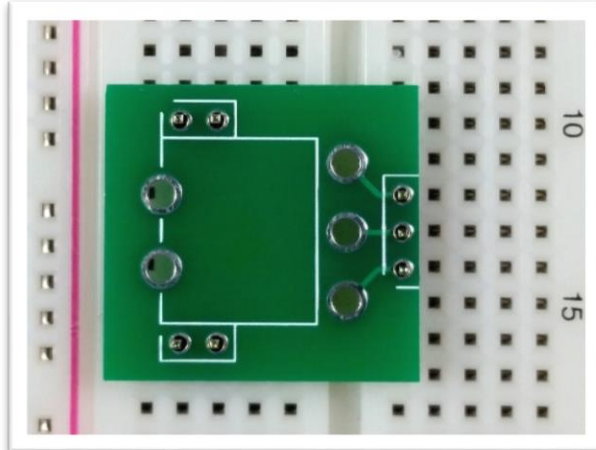
### Step 7.1: Insert pins into Breadboard

Insert the 2-pin headers and the 3-pin header into the breadboard as displayed.



### Step 7.2: Place Board and Switch

Place the switch breakout board and switch as displayed, and then solder.





### Step 7.3: Solder Mechanical Pins

Remove the switch breakout board from the breadboard and solder the remaining mechanical mounts of the switch.

