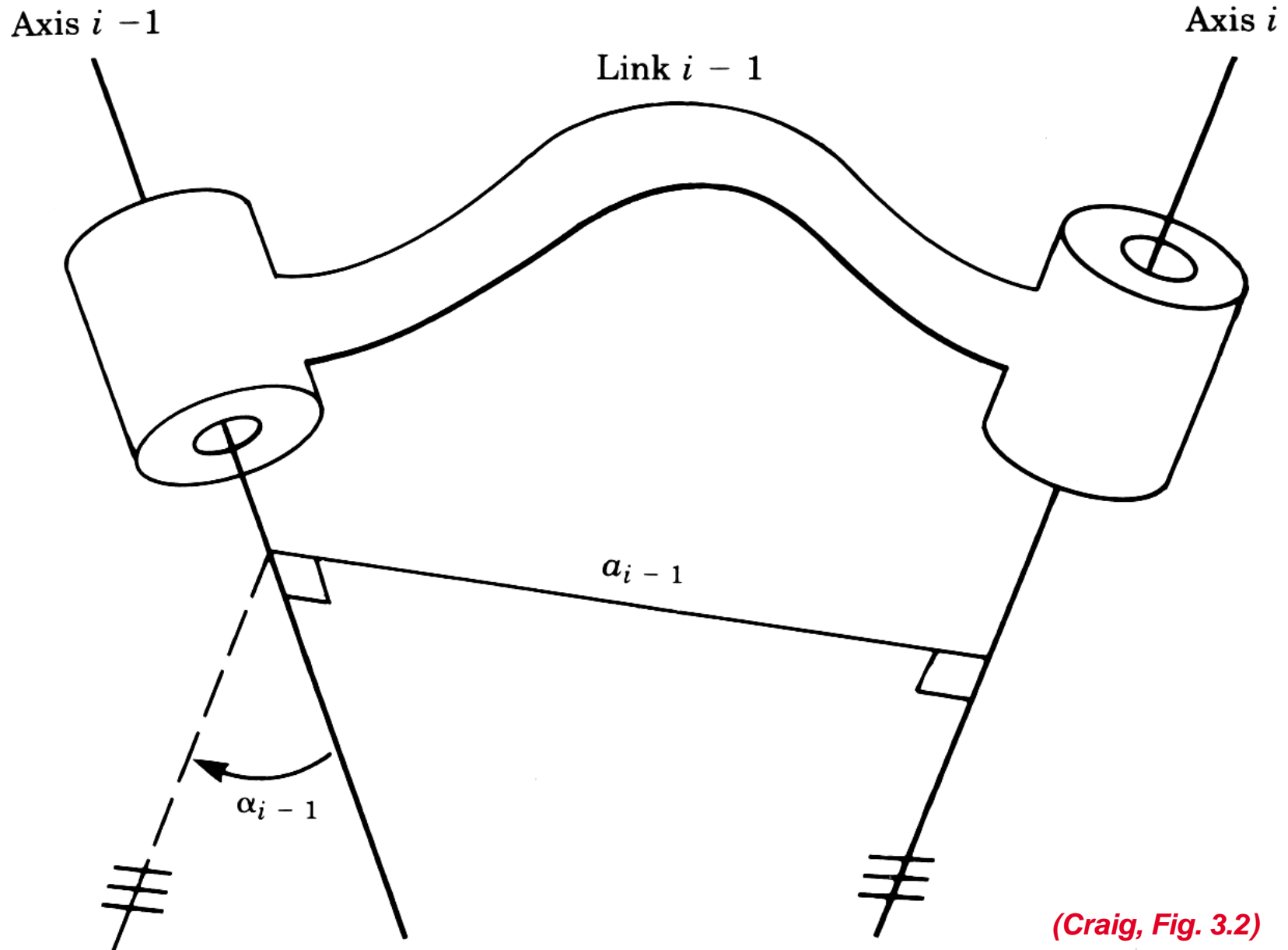
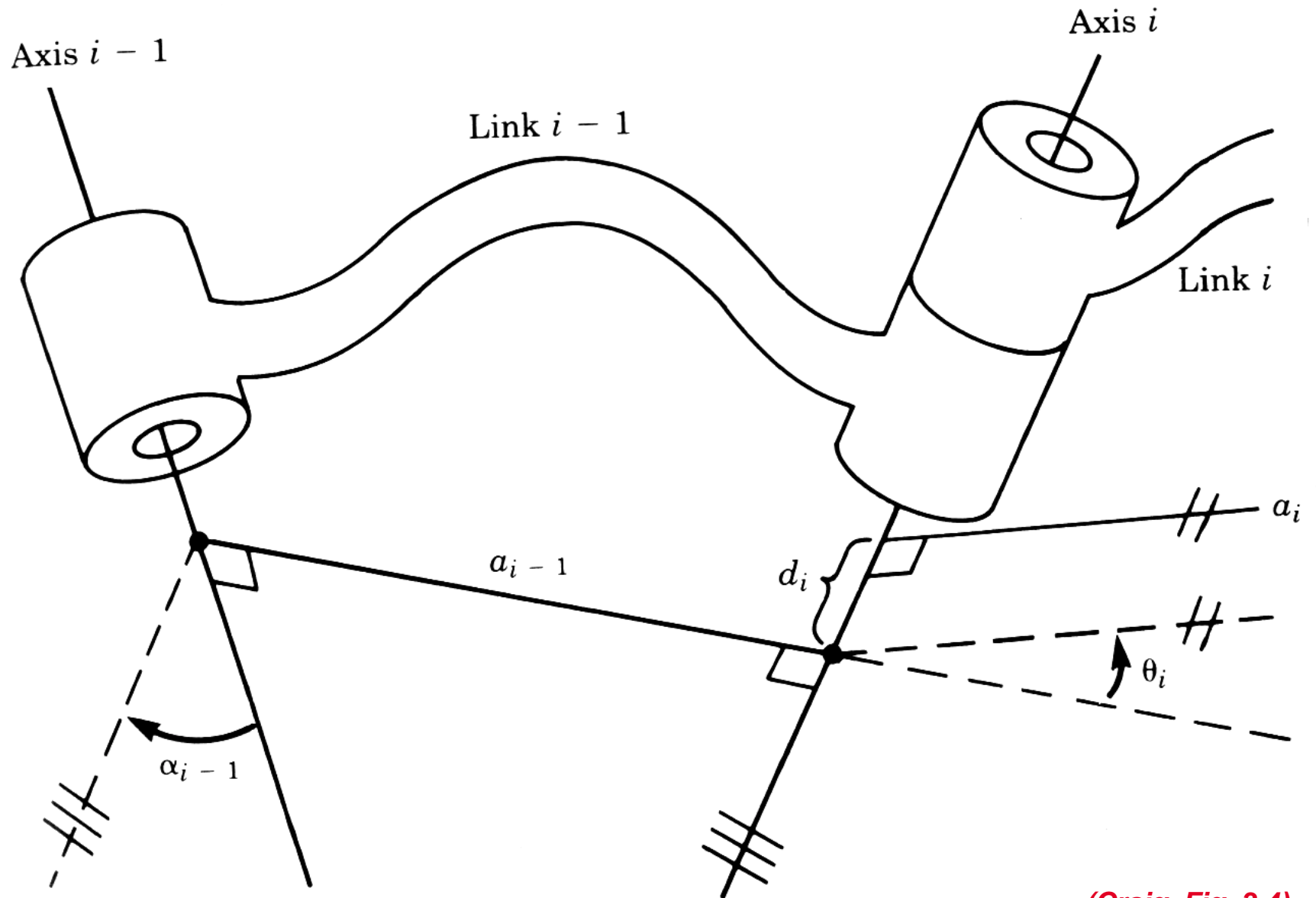


Relationship between consecutive joint axes



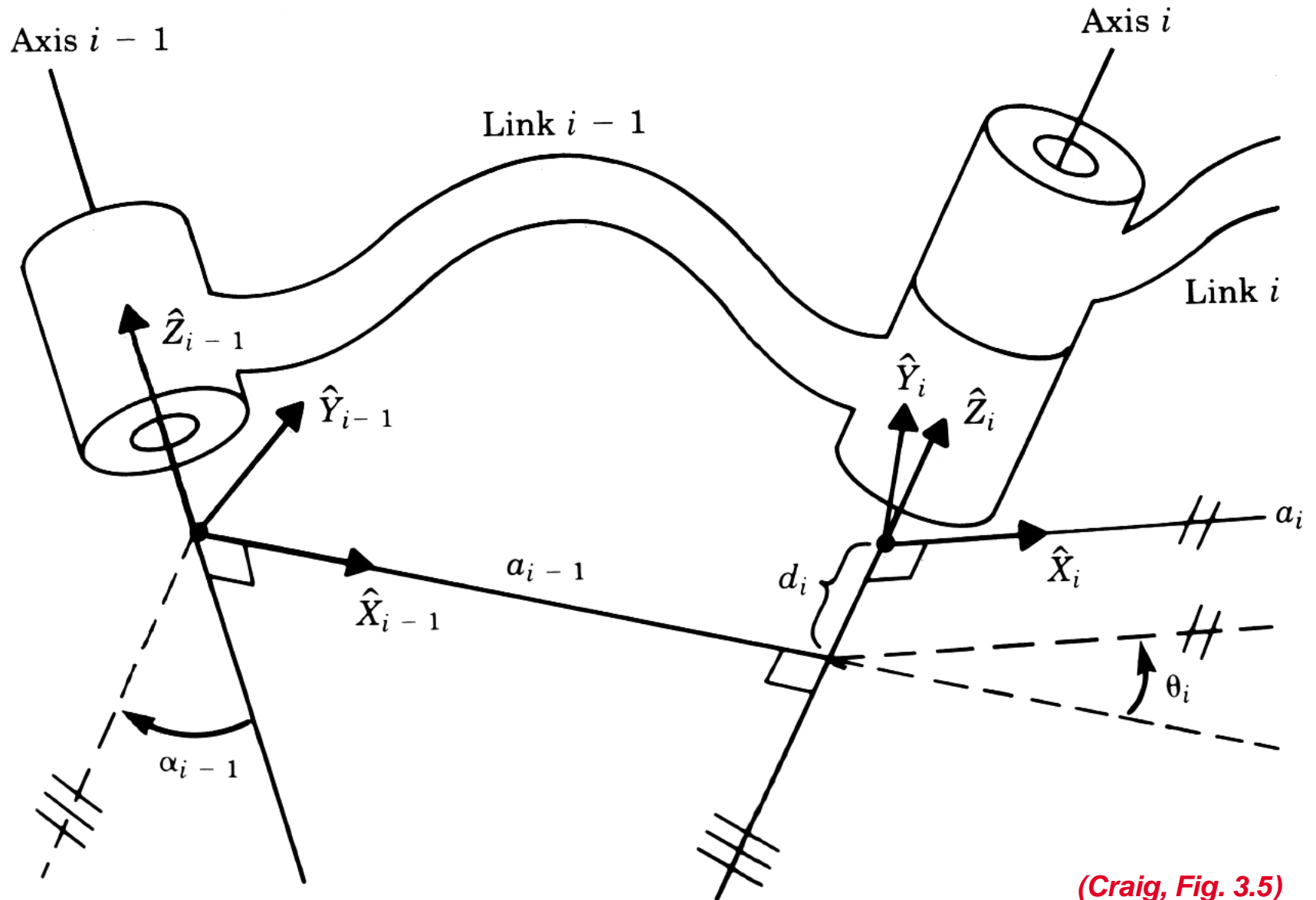
(Craig, Fig. 3.2)

Relationship between consecutive links



(Craig, Fig. 3.4)

Coordinate frame assignments

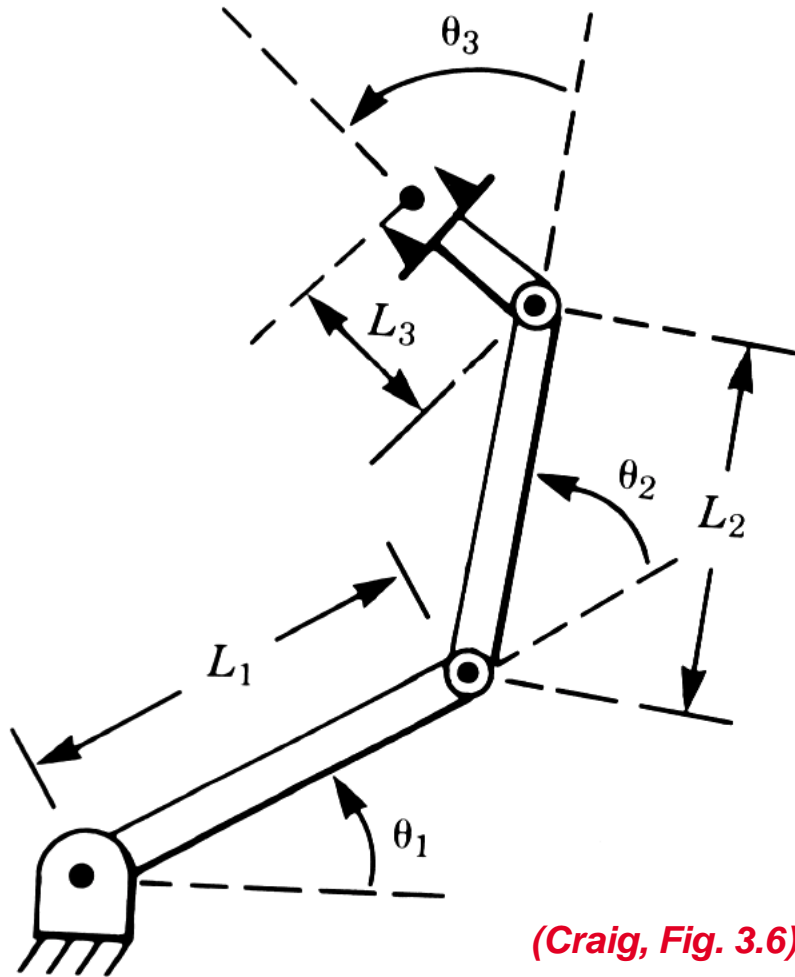


(Craig, Fig. 3.5)

a_i = the distance from Z_i to Z_{i+1} measured along X_i ;
 α_i = the angle between \hat{Z}_i and \hat{Z}_{i+1} measured about \hat{X}_i ;
 d_i = the distance from \hat{X}_{i-1} to \hat{X}_i measured along \hat{Z}_i ; and
 θ_i = the angle between \hat{X}_{i-1} and \hat{X}_i measured about \hat{Z}_i .

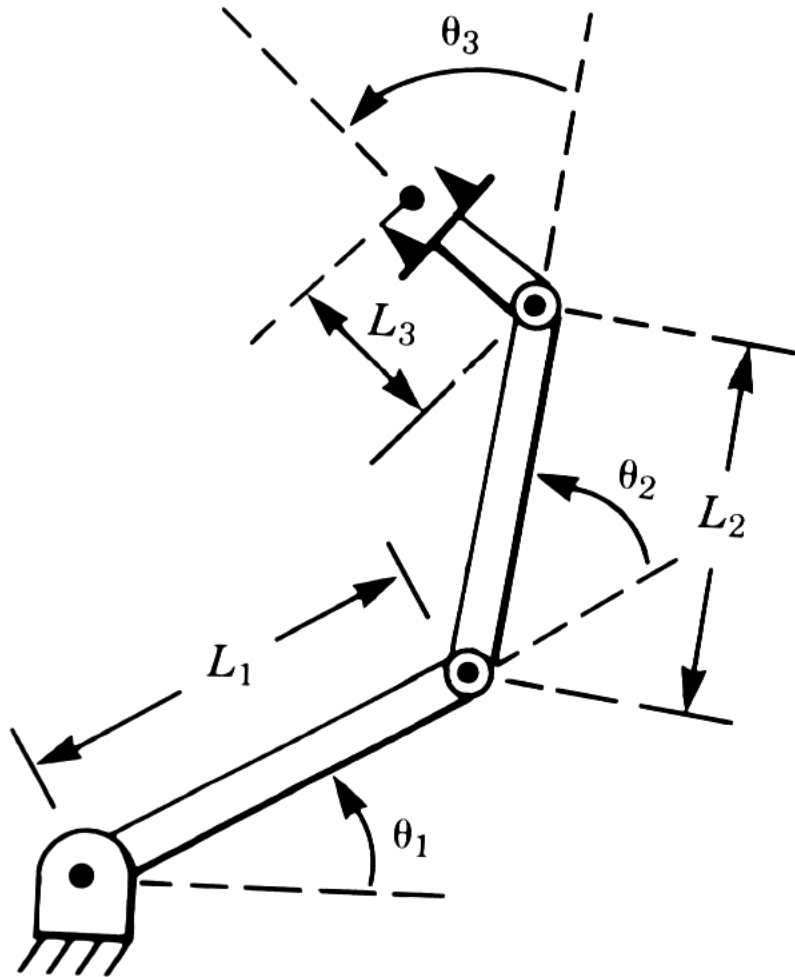
1. Identify the joint axes and imagine (or draw) infinite lines along them. For steps 2 through 5 below, consider two of these neighboring lines (at axes i and $i + 1$).
2. Identify the common perpendicular between them, or point of intersection. At the point of intersection, or at the point where the common perpendicular meets the i th axis, assign the link frame origin.
3. Assign the \hat{Z}_i axis pointing along the i th joint axis.
4. Assign the \hat{X}_i axis pointing along the common perpendicular, or if the axes intersect, assign \hat{X}_i to be normal to the plane containing the two axes.
5. Assign the \hat{Y}_i axis to complete a right-hand coordinate system.
6. Assign $\{0\}$ to match $\{1\}$ when the first joint variable is zero. For $\{N\}$ choose an origin location and \hat{X}_N direction freely, but generally so as to cause as many linkage parameters as possible to become zero.

Example #1

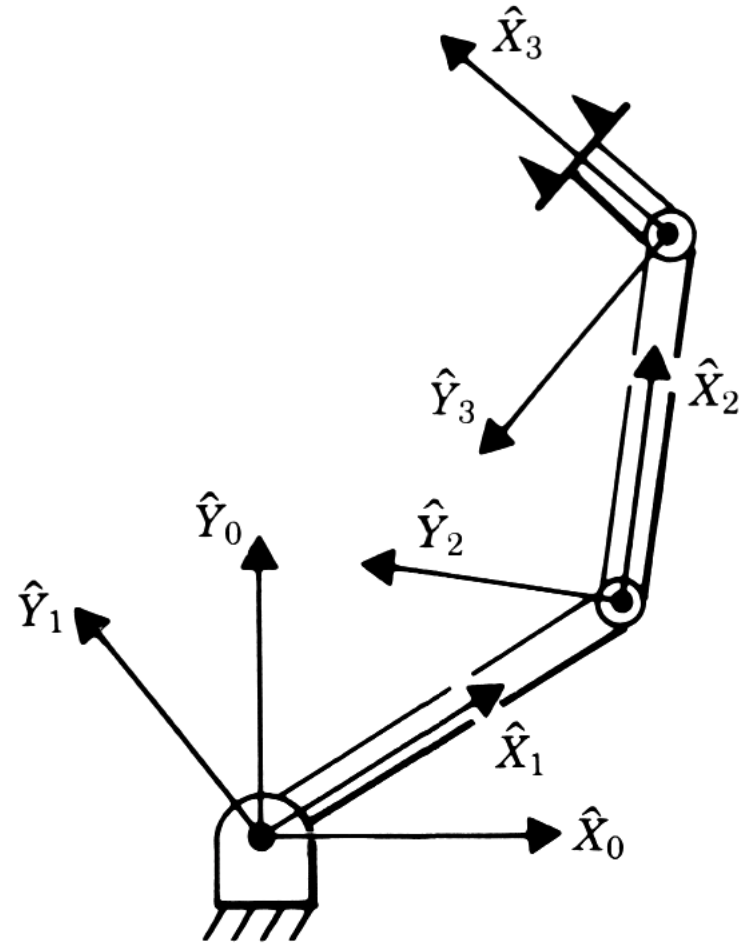


(Craig, Fig. 3.6)

Example #1

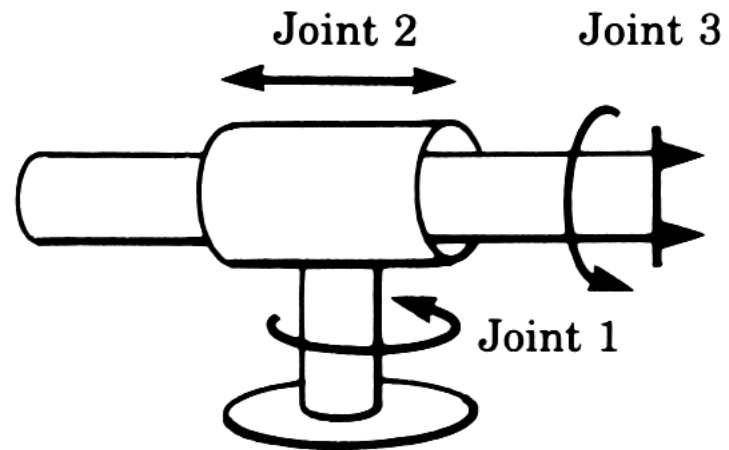


(Craig, Fig. 3.6)



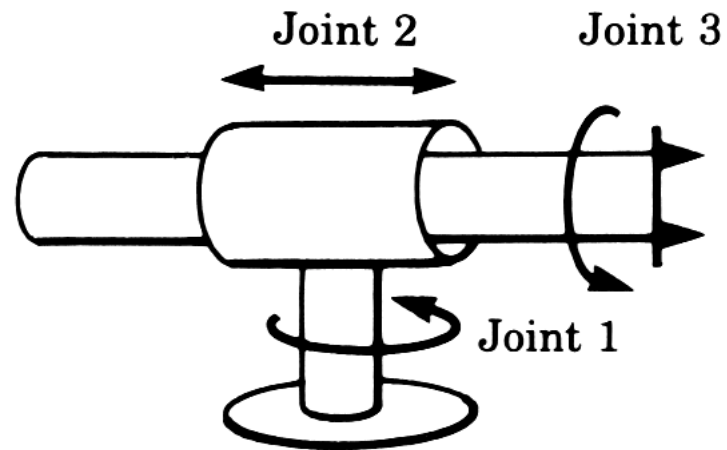
(Craig, Fig. 3.7)

Example #2

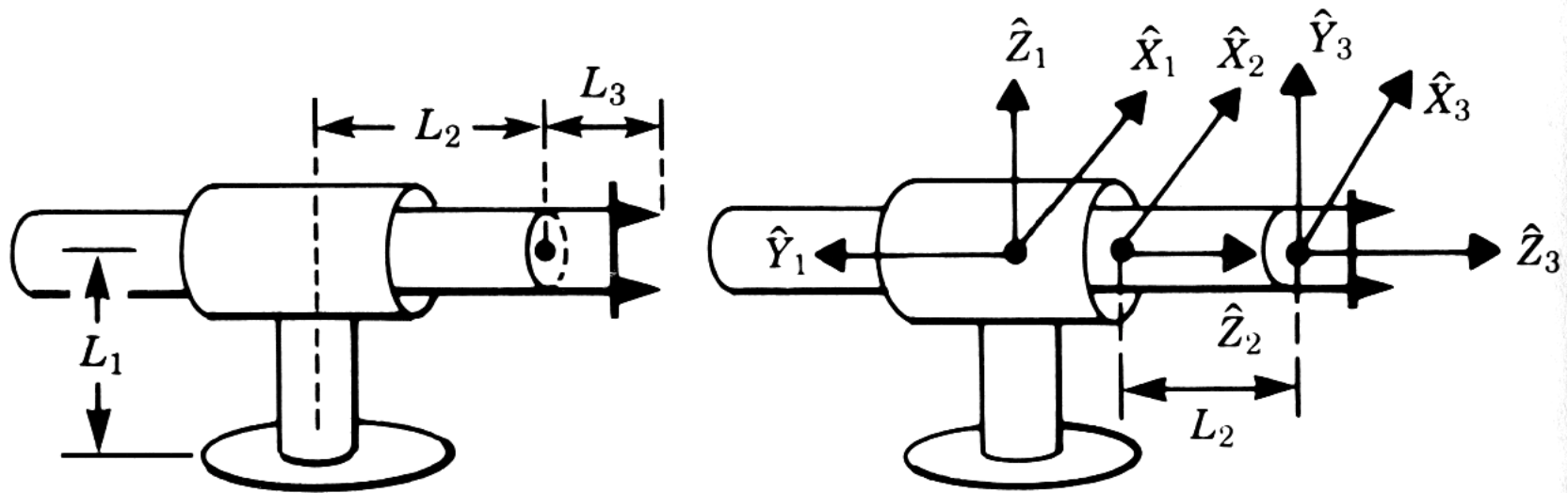


(Craig, Fig. 3.9)

Example #2

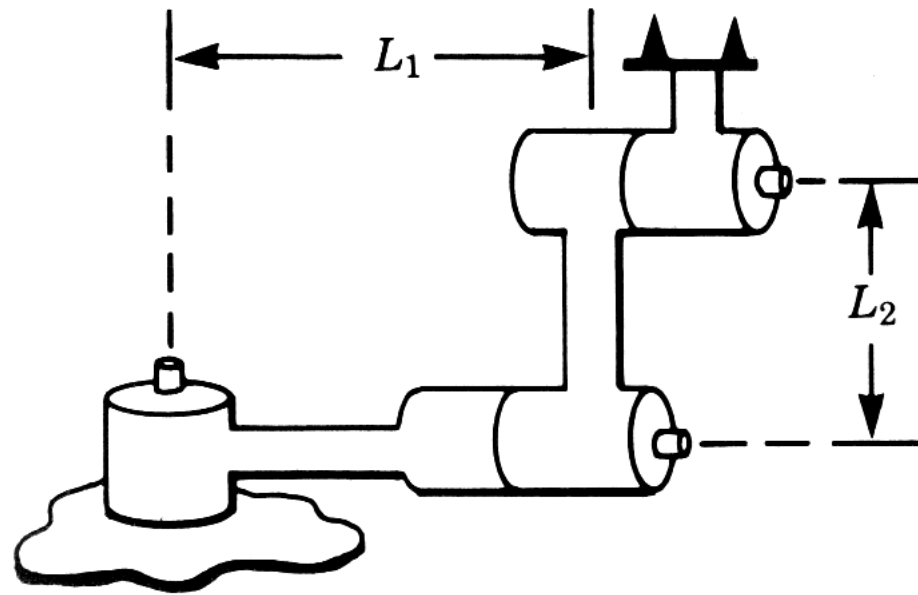


(Craig, Fig. 3.9)



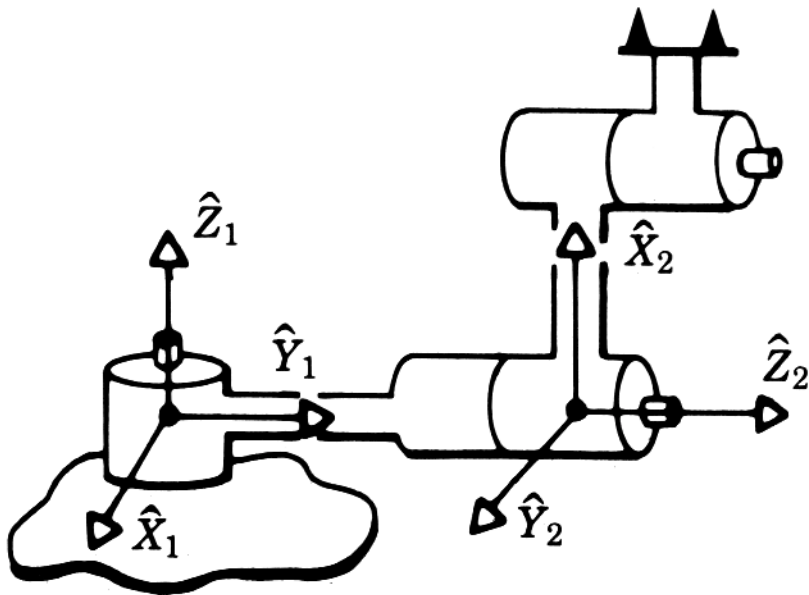
(Craig, Fig. 3.10)

Example #3: Nonuniqueness of frame assignments



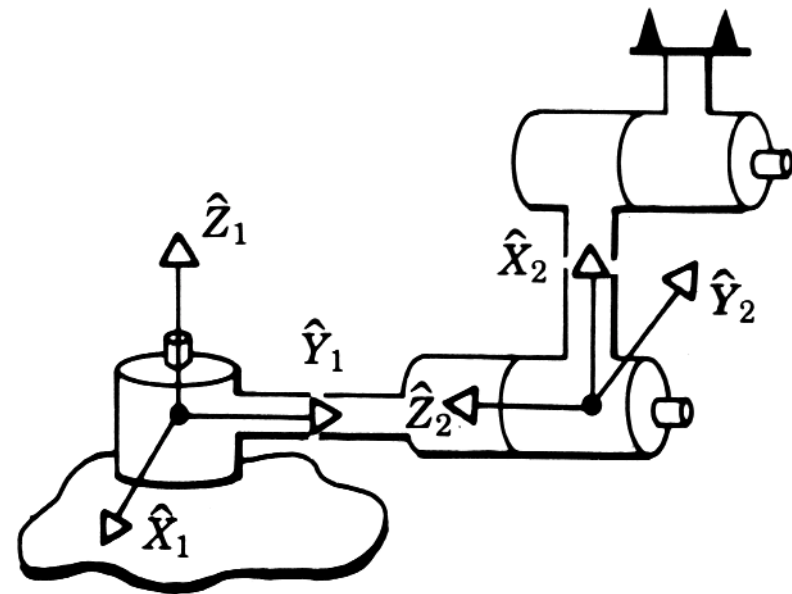
(Craig, Fig. 3.12)

Example #3: Nonuniqueness of frame assignments



$$\begin{aligned} a_1 &= 0 \\ \alpha_1 &= -90^\circ \\ d_1 &= 0 \end{aligned}$$

$$\begin{aligned} a_2 &= L_2 \\ \alpha_2 &= 0 \quad \theta_2 = -90^\circ \\ d_2 &= L_1 \end{aligned}$$

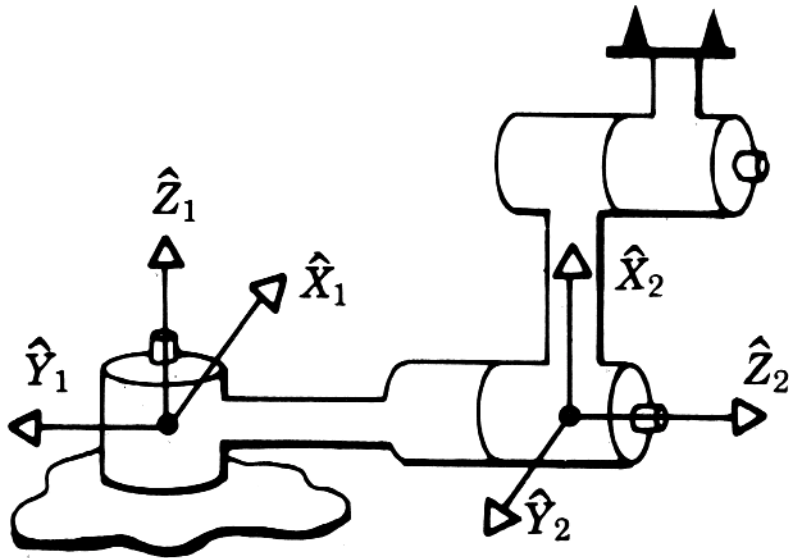


$$\begin{aligned} a_1 &= 0 \\ \alpha_1 &= 90^\circ \\ d_1 &= 0 \end{aligned}$$

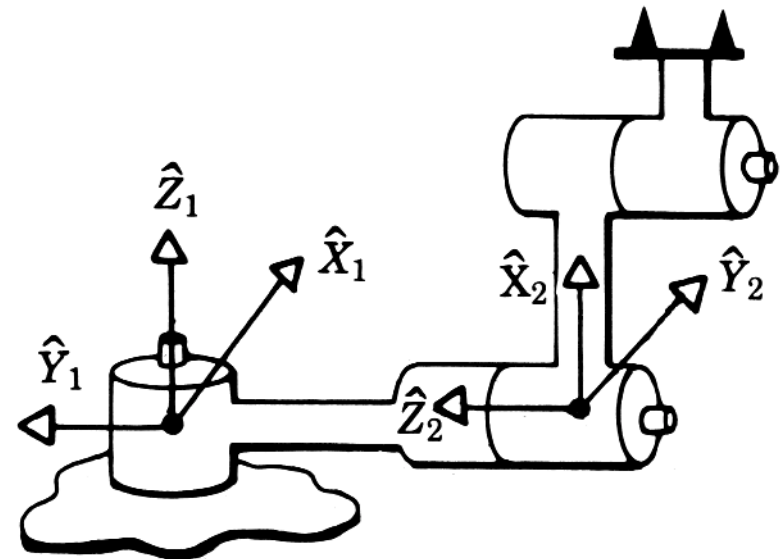
$$\begin{aligned} a_2 &= L_2 \\ \alpha_2 &= 0 \quad \theta_2 = 90^\circ \\ d_2 &= -L_1 \end{aligned}$$

(Craig, Fig. 3.13)

Example #3: Nonuniqueness of frame assignments



$$\begin{array}{ll} a_1 = 0 & a_2 = L_2 \\ \alpha_1 = 90^\circ & \alpha_2 = 0 \quad \theta_2 = 90^\circ \\ d_1 = 0 & d_2 = L_1 \end{array}$$



$$\begin{array}{ll} a_1 = 0 & a_2 = L_2 \\ \alpha_1 = -90^\circ & \alpha_2 = 0 \quad \theta_2 = -90^\circ \\ d_1 = 0 & d_2 = -L_1 \end{array}$$

(Craig, Fig. 3.15)